

# Ce-doped Nb<sub>2</sub>O<sub>5</sub>; Synthesis and Ethanol Sensing Properties

S.V. Jagtap<sup>1</sup>, S.D. Thakare<sup>1</sup>, A.S. Tale<sup>1</sup>, M.J. Pawar<sup>2\*</sup>

*Department of Physics, RDIK College, Badnera Rly, Amravati-444701 M.S. India*

*Laboratory of Materials Synthesis, Department of Chemistry, Smt. Narsamma ACS College, Kiran Nagar, Amravati-444606 M.S. India*

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## Abstract

*Nb<sub>2</sub>O<sub>5</sub> nanoparticles have been successfully synthesized via a hydrothermal process. In the reaction process, the commercial Nb<sub>2</sub>O<sub>5</sub> powder, H<sub>2</sub>O<sub>2</sub> and NH<sub>3</sub> aqueous solutions have been used as precursors. The crystallographic phases, optical and vibronic properties were examined by X-ray diffraction (XRD) and FT-IR spectroscopic methods. Morphology of the produced samples was studied using a scanning electron microscope (SEM). From the X-ray diffraction patterns, it suggested that the product was well crystallized and had the crystal structure of orthorhombic phase of Nb<sub>2</sub>O<sub>5</sub>. The average crystallite sizes of nanoparticles were calculated by applying the Debye-Scherrer formula and was 27-31 nm. Transmission electron microscopy (TEM) studies illustrate that both the pure and Ce-doped Nb<sub>2</sub>O<sub>5</sub> samples with an average diameter of 28-35 nm, which is in good agreement with the average crystallite sizes calculated by Scherrer's formula. It was observed that both of the pure and Ce-doped Nb<sub>2</sub>O<sub>5</sub> after calcination at 450°C exhibited tremendous gas sensing performance toward ethanol. Gas sensing properties showed the selectively higher response for 400 ppm ethanol gas at an operating temperature of 200°C.*

**Keywords:** Nb<sub>2</sub>O<sub>5</sub>; Ce-doped Nb<sub>2</sub>O<sub>5</sub>; Ethanol sensor; Hydrothermal Synthesis;

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## I. Introduction

With the development of science and technology, ethanol gas sensors have been widely applied in chemical industries and in day to day life. Ethanol sensors with effective and selective sensitivity are extensively used by traffic police to detect drunken drivers, in wine industries for controlling the fermentation process, food package testing, different medical applications etc.

Due to the increase in environmental pollution and health hazards there is an increase in the demand for efficient chemical sensors to monitor environment [1-3]. Also, sensors are now considered as promising candidate for human exhale breath analysis to monitoring diseases. Acetone, alcohol, ammonia and so on, are some of the volatile organic compounds (VOCs) present in our breath [4-6]. So, based on their elevated concentration in breath lots of diseases can be diagnosed which is very important to monitor human health [7-9]. Among these VOCs ethanol is one of the widely studied pollutants. Accurate ppm level ethanol detection is quite difficult. Detection of ethanol vapor is very important for traffic police to detect drunken drivers, to control the fermentation process, etc. However, detection of a single target analyte amidst 1000 other volatiles (some of which could be cross-interfering) remains a challenge for the researchers. GC-MS, ion spectrometry etc. are traditional gas analysis tools. However, they are costly sophisticated and requires skilled manpower for operation. Need of the hour is metal oxide semiconductor based gas sensor which can be used as a breath analyzer.

Metal oxide semiconducting nanoparticles are considered to be the most efficient and promising material for gas sensors due to the presence of higher oxygen vacancies and surface area [10-12]. Like other metal oxides such as titanium dioxide (TiO<sub>2</sub>) and zinc oxide (ZnO), Nb<sub>2</sub>O<sub>5</sub> has shown great potential to be used as a sensing material. Niobium oxide films have been widely used for a wide variety of technological applications such as sensing materials and biocompatible coatings [13-15], optical and electronic devices [16], catalysts [17, 18], ion exchange materials, energy storage electrode material for lithium batteries and solar cell applications [19, 20].

Sensor devices based on Nb<sub>2</sub>O<sub>5</sub> for gas, humidity, biological and chemical sensing as well as photo detection have been successfully demonstrated. Generally, the main parameters for good sensing device performance are the size, morphology, aspect ratio, intergranular connectivity, porosity, surface energy, stoichiometry and surface area to volume ratio of the incorporated sensing material.

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In this work, we have synthesized Nb<sub>2</sub>O<sub>5</sub> based gas sensor to improve the gas sensing properties of sensor for ethanol. We have performed a series of gas sensing examination of the synthesized material. And the results indicate the Ce-doped Nb<sub>2</sub>O<sub>5</sub> own excellent gas sensing performance (high sensitivity, good selectivity, rapid response and recover rates, and long stability) to ethanol at low working temperature. The high gas sensing performance is caused by the large surface area of the material, which makes the detected gas and material contact very well and extremely improves the gas sensing performance of the as-obtained materials.

## II. Experimental

### 2.1 Material Preparation

Pure and Ce-doped Nb<sub>2</sub>O<sub>5</sub> nanoparticles with variable concentration of Ce (0 wt%, 2wt% and 4 wt%) have been prepared by using hydrothermal method. Niobium pentachloride (NbCl<sub>5</sub>), Liquid ammonia (NH<sub>3</sub>), Potassium permanganate (KMnO<sub>4</sub>), Sodium nitrate (NaNO<sub>3</sub>) and hydrogen peroxide (H<sub>2</sub>O<sub>2</sub>) were purchased from Merck Chemicals. The Cerium (III) chloride heptahydrate (99.9% Sigma Aldrich) was used as a source of Ce. All chemicals were used as received without any further purification.

Niobium pentachloride was dissolved in 40 ml of water was mixed in a flask with ammonia and H<sub>2</sub>O<sub>2</sub> solution in calculated amount. To this mixture, a calculated amount of cerium (III) chloride was added. The mixed solution was placed in a Teflon-sealed autoclave. The hydrothermal synthesis was carried out at 400 K while the bottle was continuously rotated at a speed of 50 rpm. The typical synthesis time was 36 h. After the synthesis, the formation of a solid precipitate was observed at the bottom of the autoclave. The precipitate was calcined in air by using a furnace at 723 K for 3 h and sample coding is done as in Table 1. The prepared powders were processed for thick film preparation to investigate the gas sensing properties.

### 2.2 Thick film fabrication

The milled powder of the prepared samples was mixed with an organic vehicle (OV) consisting of 15% ethylcellulose (EC) and 85% terpineol to form a paste. The paste was screen printed on an alumina substrate using screen printing technique employing a 190 mesh screen to form a thick film. Before screen printing the sample paste, the alumina substrate was provided with silver electrode using the screen printing method. The film was then sintered at 600°C for 4 hour.

### 2.3 Characterization

The crystalline structure of both pure and Ce-doped Nb<sub>2</sub>O<sub>5</sub> nanoparticles was characterized by X-ray powder diffraction (XRD). Powder XRD patterns were recorded on a Philips diffractometer (PW1800, CuK $\alpha$  radiation, graphite monochromator). Particle shape and product morphology were characterized by scanning electron microscope (SEM). Measurements of the surface area of the dry powder were done by nitrogen adsorption-desorption isothermal analysis.

## III. Results and Discussion

### 3.1 XRD

Figure 1 represents the XRD patterns for the pure and Ce-doped Nb<sub>2</sub>O<sub>5</sub> samples annealed at 450°C. While no obvious peak is seen on the XRD patterns of pure and doped Nb<sub>2</sub>O<sub>5</sub> annealed at 450°C, which would indicate a crystalline phase which confirms the presence of the orthorhombic Nb<sub>2</sub>O<sub>5</sub> in both pure and Ce-doped Nb<sub>2</sub>O<sub>5</sub> samples. The sharp reflections of pure and Ce-doped Nb<sub>2</sub>O<sub>5</sub> samples can be well indexed as the (200), (201), (002), (380) and (202) planes of the orthorhombic phase of Nb<sub>2</sub>O<sub>5</sub> structure. A broad peak at about  $2\theta = 25^\circ$  indicates the Nb<sub>2</sub>O<sub>5</sub> crystallite sizes are too small to be detected [21]. The average crystallite size was calculated by applying the Debye-Scherrer formula on the hexagonal (001) diffraction peaks and are found in the range of 27 to 31 nm for pure and Ce-doped Nb<sub>2</sub>O<sub>5</sub> samples. The difference in the average crystallite size is not remarkable even on the doping of Ce from 2wt% and 4wt% in Nb<sub>2</sub>O<sub>5</sub> structure. The XRD patterns pure and Ce-doped Nb<sub>2</sub>O<sub>5</sub> samples possess no secondary phase. The lattice parameters of pure and Ce-doped Nb<sub>2</sub>O<sub>5</sub> samples show similar results (Table 1).

**Table 1 Ce wt%, average crystallite size and lattice parameters values of pure and Ce-doped Nb<sub>2</sub>O<sub>5</sub>.**

Sample	Ce wt%	Average crystallite size (nm)	Lattice parameter values (Å)		
			<i>a</i>	<i>b</i>	<i>c</i>
NbO	0	30.33	6.162	29.313	3.930
C2NbO	2	27.42	6.165	29.354	3.933
C4NbO	4	28.22	6.172	29.359	3.936

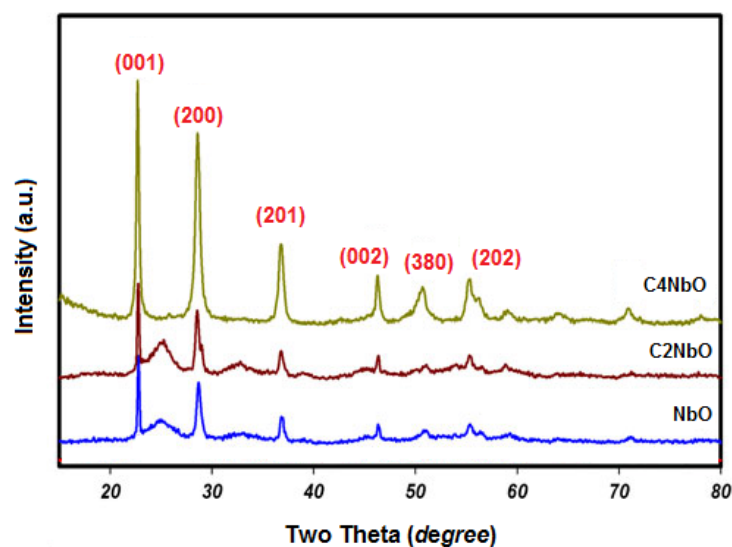


Figure 1 XRD pattern of pure and Ce-doped Nb<sub>2</sub>O<sub>5</sub>.

### 3.2 SEM and TEM studies

Figure 2(a) shows the SEM micrographs of Ce-doped Nb<sub>2</sub>O<sub>5</sub> samples by the hydrothermal method, at a temperature of 450°C. The samples show the nanoparticles formation. From Figure 2, one can observe that, the surface of C2NbO sample is porous and larger which is suitable for the maximum adsorption of the target gas molecules. Further confirmation was done with the help of transmission electron microscopy (TEM) Figure 2(b) shows the transmission electron micrograph of C2NbO sample. The average crystallite size of the prepared samples is in the range of 28-35 nm and are in good agreement with the crystallite size estimated by XRD method.

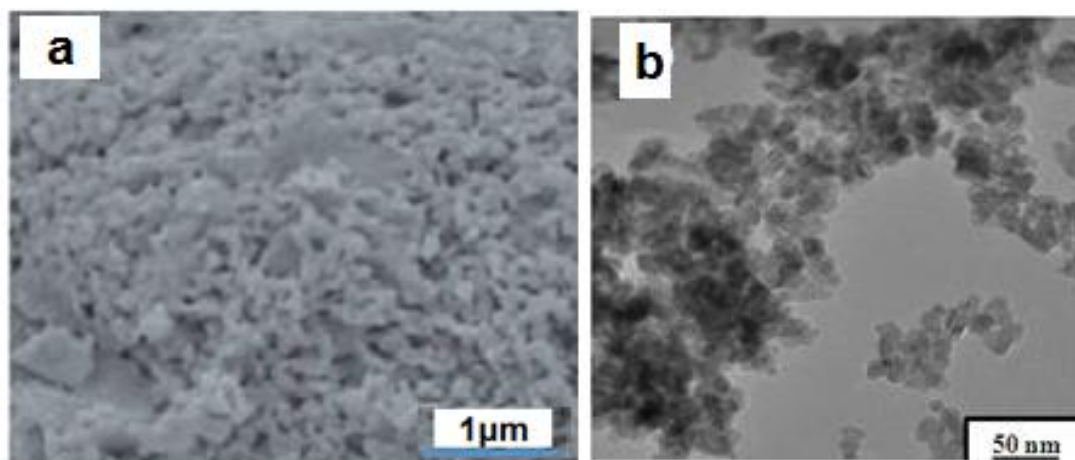


Figure 2(a-b) SEM and TEM images of C2NbO sample.

### 3.3 FT-IR studies

The vibrational modes of Ce-doped Nb<sub>2</sub>O<sub>5</sub> samples were studied by IR spectroscopy within the wavenumber range of 3000–500 cm<sup>-1</sup>. In the spectrum presented in Figure 3, neither band was associated to the presence of organic components nor were found pronounced shoulders related to the amorphous phase of niobium pentoxide. The shoulder around 771 cm<sup>-1</sup> for the sample at 2.0 wt% Ce content is characteristic of the orthorhombic structure of niobium pentoxide. The absorption bands observed at 689 cm<sup>-1</sup> for 4.0 wt% may correspond to the coupling mode of vibration of Ce-O stretching in octahedral sites of Ce-doped Nb<sub>2</sub>O<sub>5</sub>. The band observed at 1660 cm<sup>-1</sup> is attributed to vibrations of the surface adsorbed O-H molecules [21].

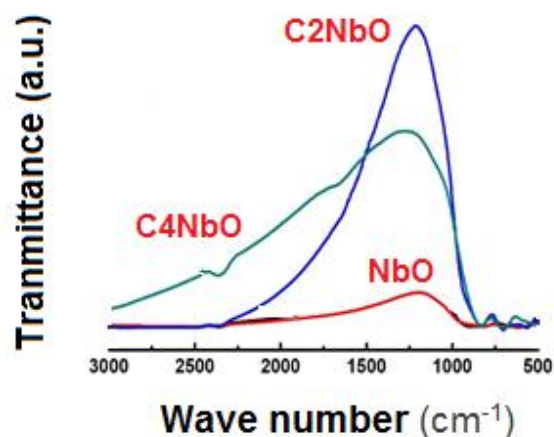


Figure 3 FT-IR spectra of pure and Ce-doped Nb<sub>2</sub>O<sub>5</sub>.

#### IV. Gas response

The relative response ( $S$ ) for a target gas is determined as the ratio of the change in conductance of a sample upon exposure of the target gas to the original conductance in air. The relation for  $S$  is given as –

$$S = \frac{G_g - G_a}{G_a}$$

where  $G_a$  is the conductance in air and  $G_g$  the conductance in a target gas.

Figure 4a shows the variation of ethanol responses of pure and Ce-doped Nb<sub>2</sub>O<sub>5</sub> samples with operating temperature. The gas concentrations are taken from 100 ppm to 400 ppm with an increasing level of 100 ppm. The responses of pure and Ce-doped Nb<sub>2</sub>O<sub>5</sub> thick film to ethanol were observed to increase with operating temperature reach to their respective maxima and then decreased with further increase in operating temperature. The responses of pure Nb<sub>2</sub>O<sub>5</sub> to ethanol were found to be 18% at 150°C. The lower sensitivity at low temperature to a particular gas against different gases is the main drawback of pure Nb<sub>2</sub>O<sub>5</sub> thick films.

At 150°C, for 100 ppm ethanol gas concentration, C2NbO sensor showed 63.4% of sensing response and at 400 ppm, the sensing response is recorded to be 77.9%. At the same temperature condition, for 100 ppm ethanol gas, the C4NbO sensor showed 27% of sensing response and at 400 ppm, the recorded sensing response is 54.9%. In Ce-doped Nb<sub>2</sub>O<sub>5</sub>, the response is found to be systematically rising with Ce doping concentration upto 2wt%. But when concentration of Ce exceed 2wt%, the response get fall down. With the doping concentration its ethanol response and operating temperature decreases. 2wt% Ce-doped Nb<sub>2</sub>O<sub>5</sub> exhibits the highest response of 91.3 % at 200°C for 400 ppm ethanol.

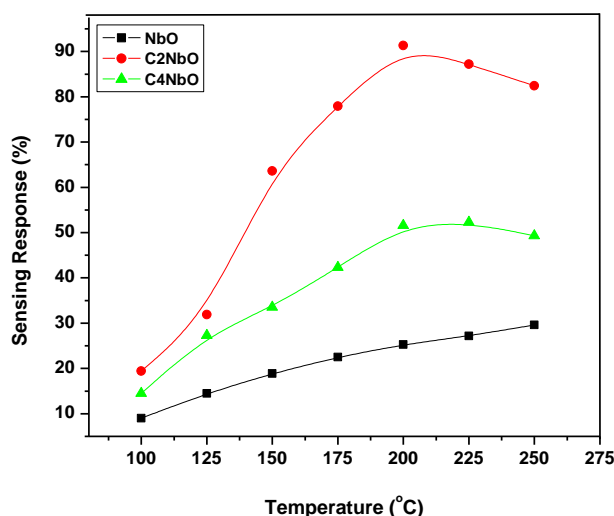


Figure 4a Ethanol gas response of pure and Ce-doped Nb<sub>2</sub>O<sub>5</sub> as a function of temperature [Ethanol gas concentration = 400 ppm].

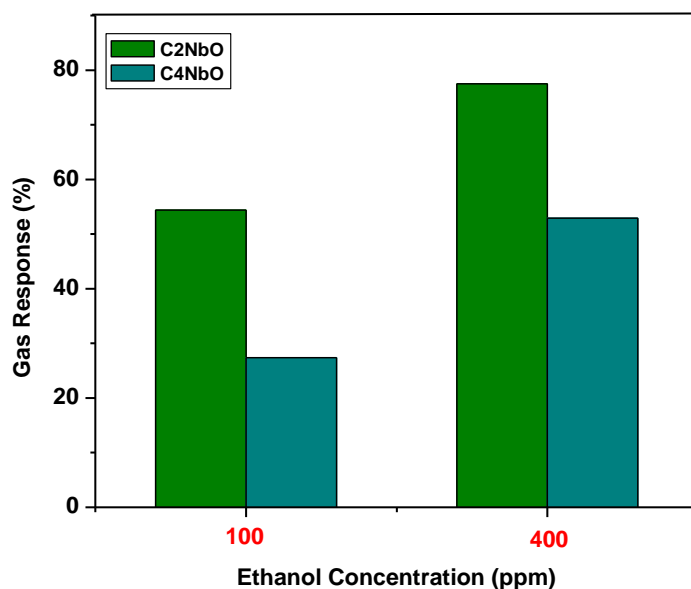


Figure 4b Ethanol gas response of Ce-doped Nb<sub>2</sub>O<sub>5</sub> as a function of ethanol gas concentration at 150°C.

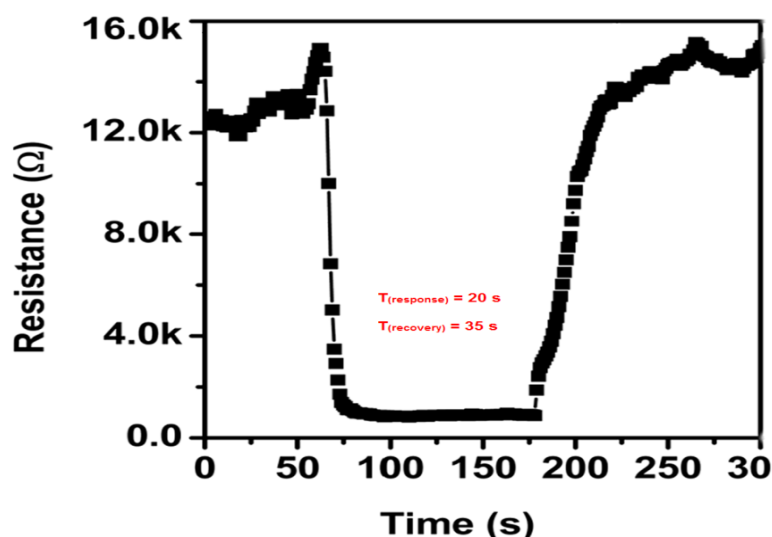
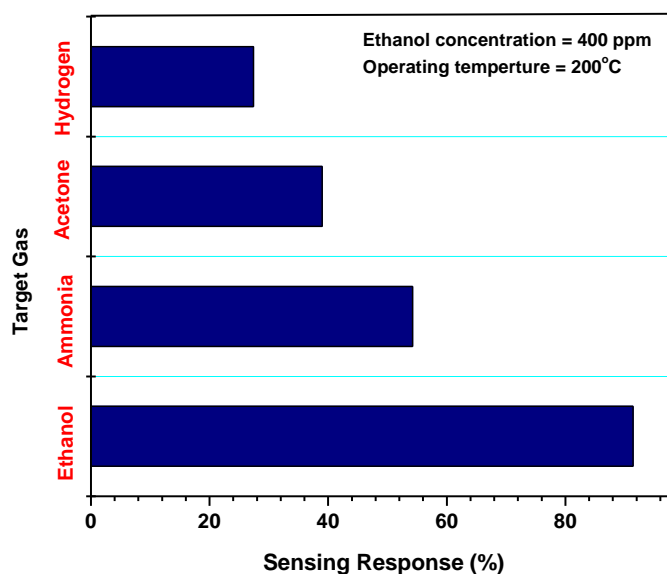


Figure 5 Response and recovery time of the C2NbO sensor to 400 ppm ethanol at operating temperature 200°C.

The response-recovery behavior is also vital characteristic parameters for gas sensors. It was defined as the time needed for the sensor-resistance to change by 90% of the difference from the maximum after injecting and removing the detected gas. It can be clearly observed that the response of Ce-doped Nb<sub>2</sub>O<sub>5</sub> sensor increased abruptly after the injection of ethanol and decreased rapidly, then recovered to its initial value after the test gas was released. The response and recovery time are about 20 and 35 s for ethanol, as shown in Figure 5.



**Figure 6** Selectivity of C2NbO sensor for different target gases with same concentration at operating temperature 200 °C.

Selective detection of the target gas remains a challenge for the application of metal oxide semiconductor based gas sensor [22]. To identify the selectivity of the three sensors, the cross response properties of the sensors were examined by exposing the sensors to 400 ppm ethanol and other gases like ammonia, acetone and hydrogen at 200 °C, as summarized in Figure 9. It was seen that the response of Ce-doped Nb<sub>2</sub>O<sub>5</sub> sensor to 400 ppm ethanol is much higher than that of other sensors. The response can reach to 91%, which was about two times higher than the response of ammonia and more than four times than that of other gases, indicating an excellent selectivity to ethanol.

#### Mechanism of gas sensing performance

The ethanol sensing mechanism of the sample is explained as follows. Adsorption is a surface defect. It forms the ionic species (O<sub>2</sub><sup>-</sup> and O<sup>-</sup>) on sample surface. Kinetic reaction before and after the ethanol exposure is described in the equations (I)–(III).



Before exposure to organic gas, oxygen atoms are adsorbed into Nb<sub>2</sub>O<sub>5</sub> surface and it takes electrons from surface and become O<sup>-</sup>. This O<sup>-</sup> ion helps to create the depletion layer on the host surface. Addition of double doping element helps to complete the Nb<sub>2</sub>O<sub>5</sub> structure. This allows more oxygen to be adsorbed and increased the surface area which can enhance the sensing response.

## V. Conclusion

In summary, a simple hydrothermal method has been developed for preparing pure and Ce-doped Nb<sub>2</sub>O<sub>5</sub> nanostructures. It was found that the Ce doping plays an important role in controlling the morphologies and structures of the products. The as-prepared nanostructures were used as the efficient gas sensing material to detect flammable and explosive gas like ethanol. The Ce-doped Nb<sub>2</sub>O<sub>5</sub> gas sensor exhibits highly sensitive and selective sensing properties to ethanol gas. The response can reach to 91 for 400 ppm ethanol which is much higher than that of pure Nb<sub>2</sub>O<sub>5</sub>. This work demonstrates that the simply prepared Ce-doped Nb<sub>2</sub>O<sub>5</sub> nanostructures have a potential application in ethanol gas sensor.

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