

A Simple and Effective Method of the Synthesis of Nanosized Fe₂O₃ particles

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Abstract: Nanosized Iron oxide is prepared by using precipitation method from iron nitrate and liquid ammonia. Thermal analysis shows that synthesized iron oxide shows some weight loss and oxide undergoing decomposition, dehydration or any physical change from TGA curve we observe that Iron oxide shows stable weight loss above 400°C. In DTA curve also, there is exothermic and endothermic peak. Which shows phase transition, solid state reaction or any chemical reaction occurred during heating treatment. Morphology is observed by scanning electron microscopy (SEM) shows particles are nanosized. Further morphology observation by Transmission Electron Microscopy (TEM) reveals that Iron Oxide has the corundum (Al₂O₃) structure. Magnetic measurements shows that iron oxide has five unpaired electron and strongly paramagnetic character.

Keywords: Corundum, Haematite, Scanning Electron Microscopy (SEM), Transmission Electron Microscopy (TEM).

I. Introduction

The first requirement of any novel study of nanoparticulated oxides is the synthesis of the material. The development of systematic studies for the synthesis of oxide nanoparticles is a current challenge^[1-2]. Iron oxide nanoparticles are iron oxide particles with superparamagnetic properties. The two main forms are magnetite and oxidized form maghemite. Magnetite has inverse spinel structure with oxygen forming face centered cubic crystal system. Maghemite has cubic unit cell. A number of specific methods have been developed among which those broadly in use are: Co-precipitation methods^[3-9] Sol-gel processing^[10-16] Microemulsion technique^[17-23] photo CVD methodologies^[24] and crystalline growth^[25]. In Solvothermal methods metal complexes are decomposed thermally either by boiling in an inert atmosphere or using an autoclave with the help of pressure. Gas-solid transformation methods with broad use in the context of ultrafine oxide powder synthesis are restricted to chemical vapor deposition (CVD) and pulsed laser deposition (PLD).

Fe and O form a number of phases, e.g., FeO (wustite); Fe₃O₄ (magnetite), Fe₂O₃ (hematite), Fe₂O₃ (maghemite). The latter phase is synthetic while remaining oxides occur in nature. The Fe-O phase diagram shows the predominance of the Fe₂O₃ stoichiometry for most temperature and pressure preparation conditions^[26]. Most physico-chemical studies are centered in the alpha (corundum structure with a distorted hexagonal anion closed – packed) and gamma (cubic inverse spinel) phases. Size stability of the polymorphs has been studied but there is still a lack of consensus in a significant number of issues; particularly related to the existence of nano-particles with alpha structure.

Magnetic nanoparticles are of great interest for researchers from a broad range of disciplines including data storage, catalysis and magnetic fluids. Currently magnetic nanoparticles are also used in important bioapplications like clinic diagnosis and MRI therapy. However, it is technological challenge to control size, dispersibility, stability and shape.

Iron oxide has applications in paints, shoe polish, Rubber, concrete, leather, medicines, lipstick, nutrients and feeds, body and face cream, Talcum powder, ATM cards, magnet, electronic parts, audio and video cassette tape.

II. Experimental Detail

500 ml of 0.5 M solution of Fe(NO₃)₃ was taken and aqueous ammonia was added drop wise with constant stirring until the pH of the solution reached to 10. The precipitate thus obtained were filtered on buckner funnel and washed several times with distilled water. The precipitates were dried in oven at 70°C for 24 hrs and were calcined at 500°C in a muffle furnace for 5 hours. Obtained material was ground and sieved through 100 mesh size sieve.

III. Results And Discussion

Equipments

The power X-ray diffraction patterns were recorded using Rigaku rotating anode Ru-H3R X-ray diffractometer as well as Bruker D8 high resolution diffractometer and PAN analytical X'perts Pro

diffractometer employing CuK α ($\lambda=1.5404\text{\AA}$) radiation. In the present work, TEM has been used for nanostructural investigation of the synthesized oxides at high magnifications. The instrument used for analysis was Hitachi H7500. The surface morphology of Iron oxide prepared by precipitation method was investigated by using scanning Electron Microscope Quanta 200 FEG (FEI Netherlands).

X-Ray Studies

X-Ray diffraction of synthesized oxide is shown in figure (1) X-ray pattern of pure iron oxide indicates that iron oxide is in the forms of Fe₂O₃ (Fig. 1). In X-ray diffraction, some prominent peaks were considered and corresponding d value (3.670460, 2.69530, 2.51100.....) were compared (Table-1). The Fe₂O₃ formed was found to be α -Fe₂O₃ (Haematite) α -Fe₂O₃ has the corundum (Al₂O₃) structure in which each iron atom is surrounded octahedral by six oxygen atoms, the latter being in hexagonal close packed array.

Magnetic Measurement

The magnetic measurements are used to decide the exact electronic configuration. The values of magnetic moment observed for metal oxide are listed in Table (2). The magnetic moment for iron oxide was found to be 5.82 B.M. this value of magnetic moment supports the fact that our oxide formed is Fe₂O₃ with actual magnetic moment 4.92 B.M. This indicates presence of five unpaired electrons and strongly paramagnetic character.

Thermal Analysis

Thermal analysis includes a group of techniques in which a physical property of a substance is measured as a function of temperature or time while the substance is subjected to a controlled temperature programme. The analysis involves thermogravimetry (TG), differential thermal analysis (DTA) and derivative Thermogravimetry (DTG). Thermal Gravimetric studies of the calcined oxides prepared were done between a temperature range of 10-1000^oC under N₂ atmosphere. The TGA/DTA curves of the oxides are shown in Fig. (2). The maximum total weight loss observed for Iron oxide and their corresponding temperature is summarized in Table 3. Results showed that in the synthesized oxides shows some weight loss and oxide undergoing decomposition, dehydration or any physical change. From TGA curve we observed that Iron oxides shows stable weight loss above 500^oC. It is concluded from TGA curve that there is a loss of three water molecule during the process.

In DTA curve also, there is exothermic and endothermic peak which shows phase transition, solid state reach on any chemical reaction occurred during heating treatment and it is concluded from TGA curve that there is loss of two water molecules during process.

Scanning electron microscopy shows the surface morphology of Iron Oxide Fig. (3)

TEM Studies

It shows that the Fe₂O₃ formed was found to be α -Fe₂O₃ (Haematite) Fig. (4). α -Fe₂O₃ has the corundum (Al₂O₃) structure in which each iron atom is surrounded octahedrally by six oxygen atoms, the latter being in hexagonal close packed array and size of the obtained nanoparticles is in the range 87.5 to 154.1666 nm (Table 4).

IV. Conclusion

Based on the obtained results formation of nanosized iron oxide by using precipitation method is having particle size 87.5 to 154.1666nm It has been concluded that α -Fe₂O₃ has the corundum (Al₂O₃) structure in which each iron atom is surrounded octahedral by six oxygen atoms, the latter being in hexagonal close packed array. It has five unpaired electron and strongly paramagnetic in nature.

α -Fe₂O₃ Shows some weight loss and oxide undergoing decomposition, dehydration or any physical change. From TGA curve we observe that Iron oxide shows table weight loss above 400^oC.

TABLE-1 X-RAY DIFFRACTION DATA OF IRON OXIDE

S.N	d= $\lambda/2\text{Sin}\theta$ (Observed)	d= $\lambda/2\text{Sin}\theta$ (Reported)	I/I _o x100% Observed	I/I _o x100% Reported
1	3.670460	3.67462	58.75874	58.75875
2	2.69530	2.69534	99.99997	99.99999
3	2.51100	2.51102	63.16315	63.16316
4	2.28950	2.28957	33.43342	33.43343
5	2.20170	2.20176	3.40339	3.40340
6	2.07320	2.0732	0.30029	0.30030

7	1.8370	1.83731	6.10608	6.10610
8	1.69180	1.69186	18.01800	18.01801
9	1.63220	1.63224	0.70068	0.70070
10	1.59871	1.59872	2.70268	2.70270
11	1.48275	1.59872	18.11809	18.11811
12	1.44975	1.48275	9.70969	9.70970
13	1.41064	1.44975	0.30028	0.30030
14	1.41064	1.41065	2.70268	2.70270
15	1.34767	1.34768	7.50748	7.50750
16	1.34767	1.30996	0.30028	0.30030
17	1.30995	1.26018	7.60758	7.60760
18	1.26017	1.2552	7.50748	7.50750
19	1.2551	1.22486	0.30028	0.30030
20	1.22484	1.22485	7.60758	7.60760

TABLE 2: OBSERVATIONS ON MAGNETIC SUSCEPTIBILITIES OF SYNTHESIZED NICKEL OXIDE

Experimental Conditions:
 Applied Magnetic field= 5.0 Kilo gauss
 Temperature = 296K

Sr.No	Name of Oxide	R= $\mu_1-\mu_2$ (e.m.u)	W= w_1-w_2 (gm)	$\mu_{\text{calculated}} = \mu_1-\mu_2$	μ_{observed} (B.M.)
1	Iron Oxide	0.741×10^{-2}	0.01654	5.82	5.92

$\mu_{\text{calculated}} = \sqrt{n(n+2)}$ and $\mu_{\text{observed}} = 2.84\sqrt{RTM/HW}$
 Where

- n= no. of unpaired electron.
- R = Magnetic Moment in B.M.
- T = absolute Temperature.
- M= Molecular weight
- H= Applied Magnetic Field
- W = Weight of Sample.

TABLE: 3: OBSERVATIONS OF WEIGHT LOSS FOR IRON OXIDE AT CORRESPONDING TEMPERATURE RANGE

Sr.No.	Maximum % loss in weight	Temperature range
1	27.3%	23-500
2	0.9%	500-994

TABLE -4: PRACTICAL SIZE OF SYNTHESIZED IRON OXIDE AT DIFFERENT SCALES

S.No.	Scale 50nm	Scale 100nm
1	87.5	87.8
2	97.9166	95.8333
3	112.5	154.16666
4	87.5	87.8
5	87.5	87.8
6	97.916	8.78
7	87.5	87.8
8	97.916	95.8333
9	87.5	87.8
10	97.916	95.8333
Range	87.5nm to 112.5nm	87.8 nm to 154.1666nm

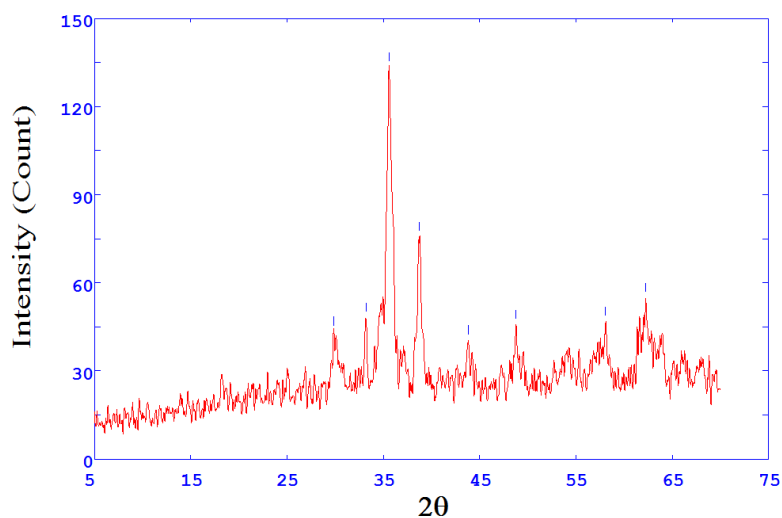


Figure 1: X-ray diffraction patterns of calcined sample after calcinations

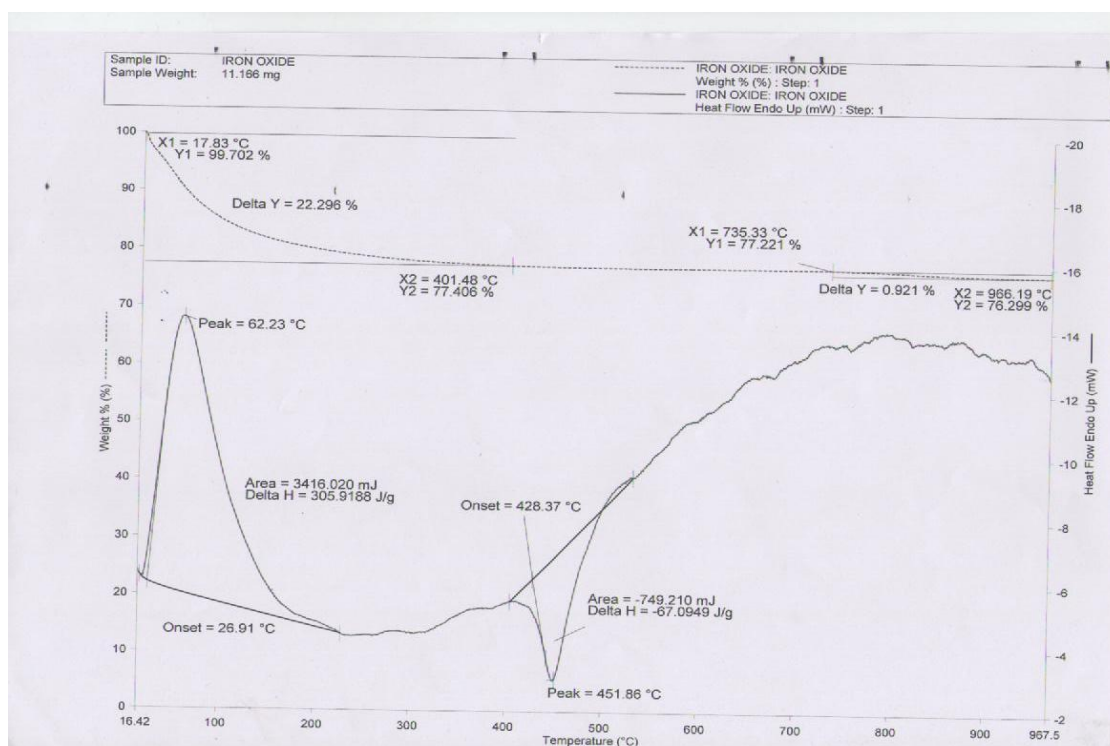


Figure 2: TGA-DTA Graph of Iron Oxide

SEM Studies

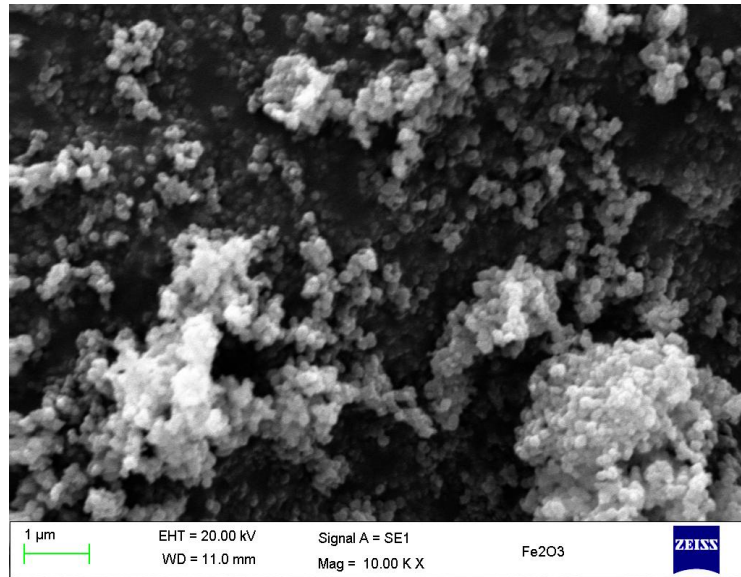


Figure 3: SEM micrographs of Iron Oxide

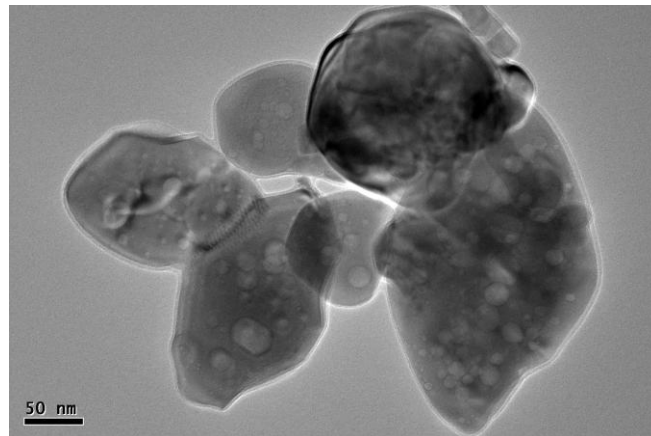


Fig. 4(a) TEM micrographs of Iron Oxide (Scale bar is 50 nm)

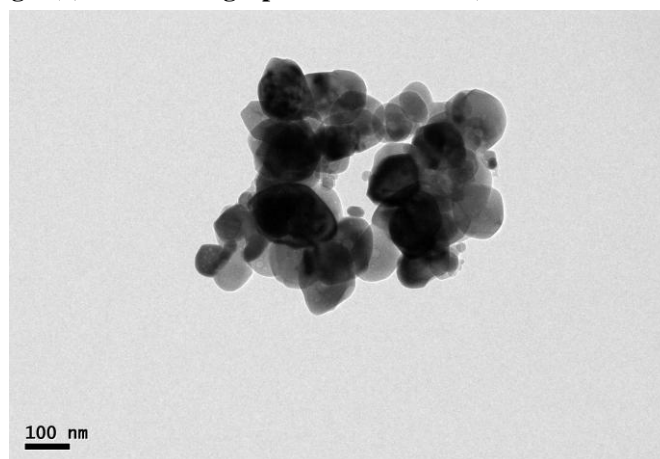


Fig: 4(b) TEM micrographs of Iron Oxide (Scale bar is 100nm)

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